

WHAT IS CLAIMED IS:

1. A method of forming a thin film transistor, comprising:
  - forming a buffer layer on a transparent substrate;
  - forming an amorphous silicon layer on the buffer layer;
  - crystallizing the amorphous silicon layer into a polysilicon layer using a sequential lateral solidification (SLS) method;
  - patterning the polysilicon layer to form a polysilicon active layer;
  - performing a rapid thermal annealing (RTA) process to the polysilicon active layer under a H<sub>2</sub> atmosphere;
  - performing a rapid thermal oxidation (RTO) process to form a silicon-oxidized layer on the polysilicon active layer after the RTA process; and
  - forming a metal layer over the transparent substrate to cover the silicon-oxidized layer.

2. The method according to claim 1, further comprising:

patterning the metal layer to form a gate electrode over the polysilicon active layer;

doping n-type ions to form lightly doped drain (LDD) regions in the polysilicon active layer on both sides of the gate electrode, and doping p-type ions to ohmic contact regions outside the LDD regions;

forming an interlayer insulator over the transparent substrate to cover the gate electrode;

patterning the interlayer insulator to form first and second contact holes exposing the ohmic contact regions;

forming source and drain electrodes on the interlayer insulator, the source and drain electrodes contacting the ohmic contact regions, respectively, through the first and second contact holes;

forming a passivation layer on the interlayer insulation to cover the source and drain electrodes, wherein the passivation layer has a drain contact hole that exposes a portion of the drain electrode; and

forming a pixel electrode on the passivation layer, the pixel electrode contacting the drain electrode through the drain contact hole.

3. The method according to claim 2, wherein the patterning the metal layer includes patterning the silicon-oxidized layer into the same shape as the gate electrode.

4. The method according to claim 2, wherein the interlayer insulator is formed of one of silicon oxide and silicon nitride.

5. The method according to claim 1, wherein the RTA and RTO processes are conducted at a temperature in the range of about 500 to 1000 degrees Celsius (°C).

6. The method according to claim 1, wherein the RTA and RTO processes are conducted for less than 60 minutes.

7. The method according to claim 1, wherein the RTO process is conducted under an oxygen-based atmosphere.

8. The method according to claim 7, wherein the oxygen-based atmosphere includes at least one of O<sub>2</sub>, N<sub>2</sub>O, and NO.

9. The method according to claim 1, further comprising dehydrogenating the amorphous silicon layer before crystallizing the amorphous silicon layer.

10. The method according to claim 1, wherein the metal layer is selected from the group consisting of aluminum (Al), aluminum alloy (Al-alloy), and molybdenum (Mo).

11. The method according to claim 1, wherein the crystallizing the amorphous silicon layer generates a plurality of protuberances of the polysilicon layer.

12. The method according to claim 1, wherein the RTA process blunts and flattens the protuberances of the polysilicon layer.